



BOSS® 383 PLUS

TECHNICAL DATA

Basis	SBR rubber
Consistency	Paste
Curing System	Physical drying and crystallisation
Curing speed *	Hand tight in 20 min
Temperature resistance**	-20° C to +60° C
Open time(*)	Ca. 15 min.
Curing time*	Full cure up to 7 days
Application temperature	5 °C → 30 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

** This information relates to fully cured product.

Description

BOSS® 383+ is a ready-to-use, solvented construction adhesive, based on synthetic rubber.

Properties

- Wide range of applications
- Suitable for bonding on uneven surfaces
- Makes the use of screws and nails redundant
- Water resistant
- Suitable for bonding polystyrene

Applications

- All bonding in assembly techniques
- Bonding in the renovation industry
- Bonding in construction industry
- Bonding of cable trays and panels

Packaging

Colour: Beige

Packaging: 300 ml cartridge

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5° C & +25°

Substrates

Nature: clean, free of dust and grease. Surface preparation: no pre-treatment required.

BOSS® 383+ has excellent adhesion on most substrates. There is no adhesion on PE, PP, PTFE and bituminous substrates. We recommend a preliminary adhesion test on any substrate.

Application method

Apply the adhesive in equal beads or dots on one of the materials that need to be glued. Always apply adhesive to the edges and corners. Press both parts together, immediately pull loose and let dry for 10-15 minutes. Afterwards bond again and batten with a rubber hammer. Support if necessary.

Cleaning: white spirit acetone .

Repair: With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label & material safety data sheet for more information.



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Remarks

This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, Accumetric cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case, it is recommended to carry out preliminary experiments.

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Accumetric Silicone Pvt Ltd
Plot No.17, CMDA's Industrial Area, Melrosapuram,
Sengundram Village, S.P.Koil Post,
Chengalpattu – 603 204.
Email: info@bossproducts.in
Website: www.bossproducts.in