



## BOSS<sup>®</sup> NAIL-FREE ADHESIVE

### TECHNICAL DATA

Basis	SBR rubber
Consistency	Paste
Curing System	Physical drying and crystallisation
Curing speed *	Hand tight in 20 min
Temperature resistance**	-20° C to +60° C
Open time(*)	Ca. 15 min.
Curing time*	Full cure up to 7 days
Application temperature	5 °C → 30 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

\*\* This information relates to fully cured product.

### Description

BOSS<sup>®</sup> NAIL-FREE ADHESIVE is a ready-to-use, solvented construction adhesive, based on synthetic rubber.

### Properties

- Wide range of applications
- Suitable for bonding on uneven surfaces
- Makes the use of screws and nails redundant
- Water resistant
- Suitable for bonding polystyrene

### Applications

- All bonding in assembly techniques
- Bonding in the renovation industry
- Bonding in construction industry
- Bonding of cable trays and panels

### Packaging

Colour: Beige

Packaging: 300 ml cartridge

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5° C & +25° C.

### Substrates

Nature: clean, free of dust and grease. Surface preparation: no pre-treatment required.

BOSS<sup>®</sup> NAIL-FREE ADHESIVE has excellent adhesion on most substrates. There is no adhesion on PE, PP, PTFE and bituminous substrates. We recommend a preliminary adhesion test on any substrate.

### Application method

Apply the adhesive in equal beads or dots on one of the materials that need to be glued. Always apply adhesive to the edges and corners. Press both parts together, immediately pull loose and let dry for 10-15 minutes. Afterwards bond again and batten with a rubber hammer. Support if necessary.

Cleaning: white spirit acetone .

Repair: With the same material.

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label & material safety data sheet for more information.



## BOSS® NAIL-FREE ADHESIVE

### Remarks

This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, Accumetric cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case, it is recommended to carry out preliminary experiments.

Accumetric reserves the right to modify products without prior notice.

### Users please read

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made. It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application. Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization. The supplier warrants only that its products will meet its specifications. There is no warranty of merchantability or fitness for use, nor any other express or implied warranty. The users exclusive remedy and the suppliers sole liability is limited to refund of the purchase price or replacement of any

product shown to be otherwise than as warranted. The supplier will not be liable for incidental or consequential damages of any kind. Suggestions of uses should not be taken as inducements to infringe any patents.

**Disclaimer:** This technical data sheet replaces all previous versions. The directives contained within this documentation are the result of our experiments and experience, and have been submitted in good faith. Because of the diversity of the materials and substrates, in addition to the great number of possible applications that go beyond our control, we cannot accept any responsibility for the results obtained. Further, since the design, quality of the substrate, and processing conditions are beyond our control, no liability under this publication will be accepted. In every case, it's therefore recommended to carry out preliminary experiments. BOSS reserves the right to modify its products, without prior notice.

#### Accumetric Silicones Pvt Ltd

No. 16/1, Corporation Road, Seevaram, Perungudi,  
Chennai - 600 096, Tamil Nadu, India.  
Customer Support: +91 44 4026 0345 - 60  
indiasales@bossproducts.com  
www.bossproducts.in